



## RUTILE WELDING ELECTRODE E6013 BLISTER - 50 UN VIER20BL50



This E6013 rutile electrode set provides smooth, stable welding performance with quick arc ignition, making it suitable for welders of all experience levels. It produces clean weld beads with low spatter and easy slag removal, ensuring high-quality finishes and efficient work. Compatible with AC/DC (polarity + / -), these electrodes are ideal for fabrication, maintenance, sheet metal work and general repairs. Their balanced coating delivers excellent arc stability and control in all positions.

### Key features

- > Rutile E6013 electrodes for carbon-steel welding
- > Smooth arc with easy ignition
- > Works with AC/DC polarity
- > Clean weld appearance with low spatter
- > Easy slag removal
- > Suitable for thin to medium steel sections
- > Ideal for maintenance and repair tasks

### Specifications

Chain	50-70 A
Composition	(%)C 0,07   Si 0,35Mn 0,35   P 0,02   S 0,02
Diameter	2 mm
Length	350 mm
Size	2,0 x 350 mm
Number of pieces	50
Standards	AWS E 6013

### Variants

Reference	Size
VIER20BL50	2,0 x 350 mm
VIER25BL50	2,5 x 350 mm
VIER32BL50	3,2 x 350 mm